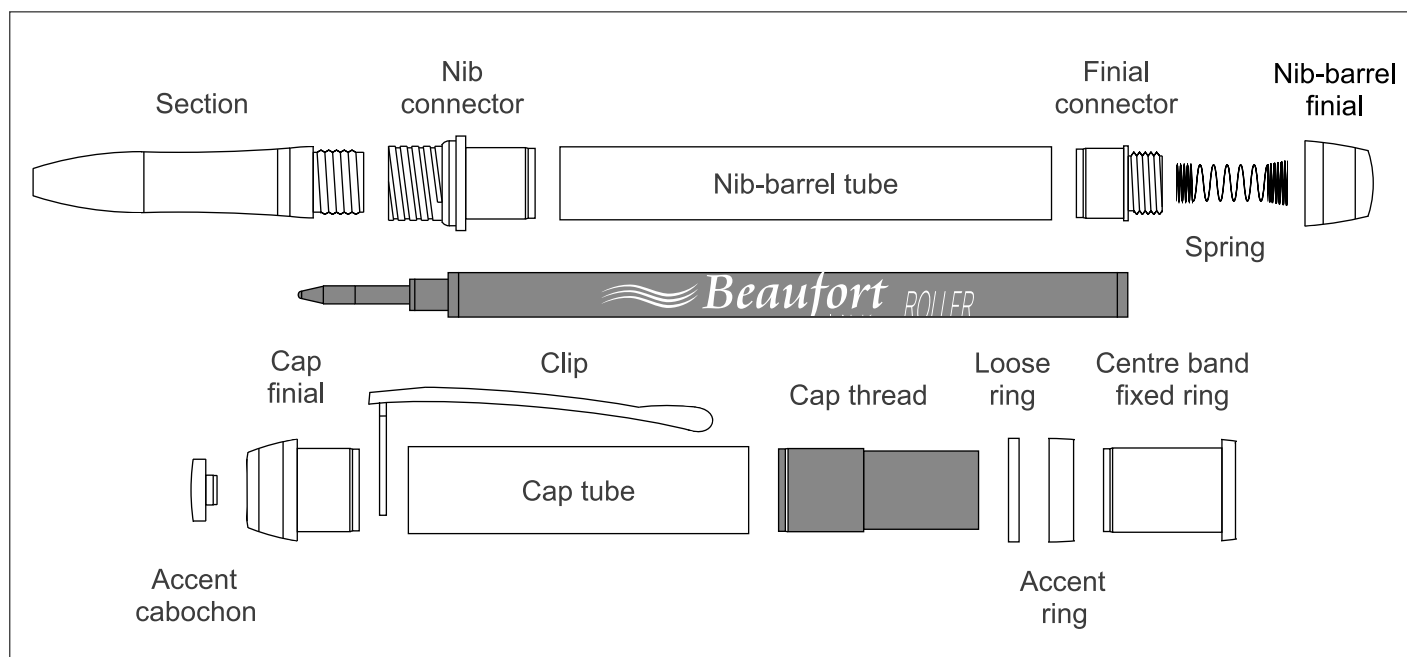


BEAUFORT MISTRAL Rollerball Kit – Notes



BLANK PREPARATION

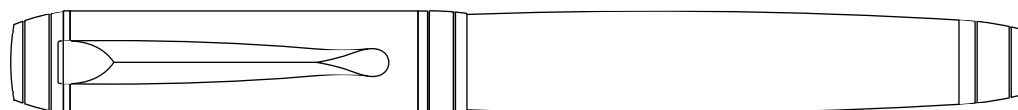
- Cap tube length = 46mm. Recommended drill size = 15/32
- Nib barrel tube length = 65mm. Recommended drill size = 25/64

MOUNTING ON THE LATHE

- The cap finial and cap centre band have the same diameter. If using bushes, the two largest ones are identical and can be used in either cap position. The two remaining bushes have different diameters - the larger of the two is for the nib connector and the smaller one is for the nib barrel finial.

ASSEMBLY

- Press the accent cabochon into the cap finial as the first job. Please also [see the notes](#) we've produced regarding the cabochon, which are on a separate sheet.
- Press the finial connector and cap connector into the nib-barrel, then insert the spring into the finial connector with its thinner end towards the tube. Screw on the nib-barrel finial and the spring is now captive. With the refill and the section in place the nib-barrel is complete.
- In the interests of grain alignment, note that the cap thread starts in either of two opposite positions.
- When assembling the 3 metal components on the centre band, note that the supplied **accent ring has a small chamfer** to one side on its inside surface. The accent ring should be fitted with the chamfer nearest to the fixed ring, which will maintain the contour of the assembled centre band and ensure that its two grooves are of equal width. The other loose small ring should be fitted so that its groove is adjacent to the accent ring, not the cap barrel.
- By design, the clip gasket is a snug fit on the cap finial, to ensure it does not spin on the assembled cap. Push it on to the finial tenon by hand a short way, and once you are happy with their alignment on your cap barrel, the two can be pressed home in one operation.



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