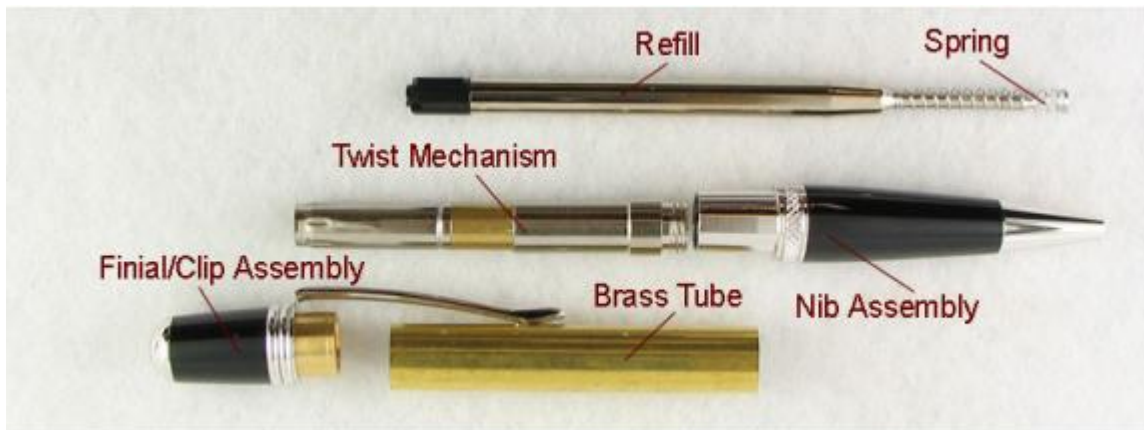
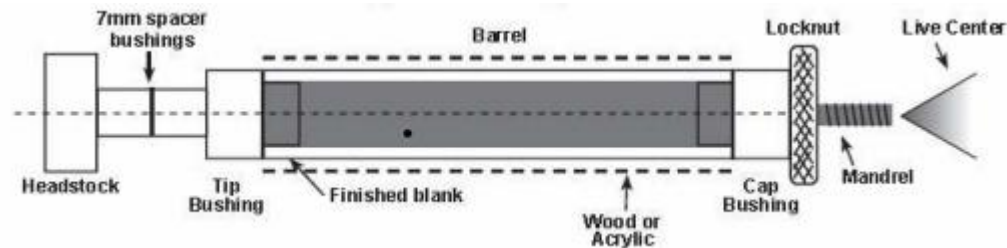


Sierra Pen Kits Assembly Instructions

Required Accessories:

- 7mm, long mandrel
- 27/64" drill bit RZ- DB27/64
- barrel trimmer RZ-PM015
- Sierra bushing set RZ-BP40#-BU
- 2 part epoxy glue or insta-cure (cyanoacrylate)
- Sanding and finishing supplies



1. Slide the spring onto the refill and place inside the tip assembly. Screw the pen mechanism into the tip assembly.
2. Press clip assembly into the upper end of the barrel.
3. Push pen tube with cap assembly onto completed lower assembly.
4. The pen is now ready to operate; twist clockwise to open.