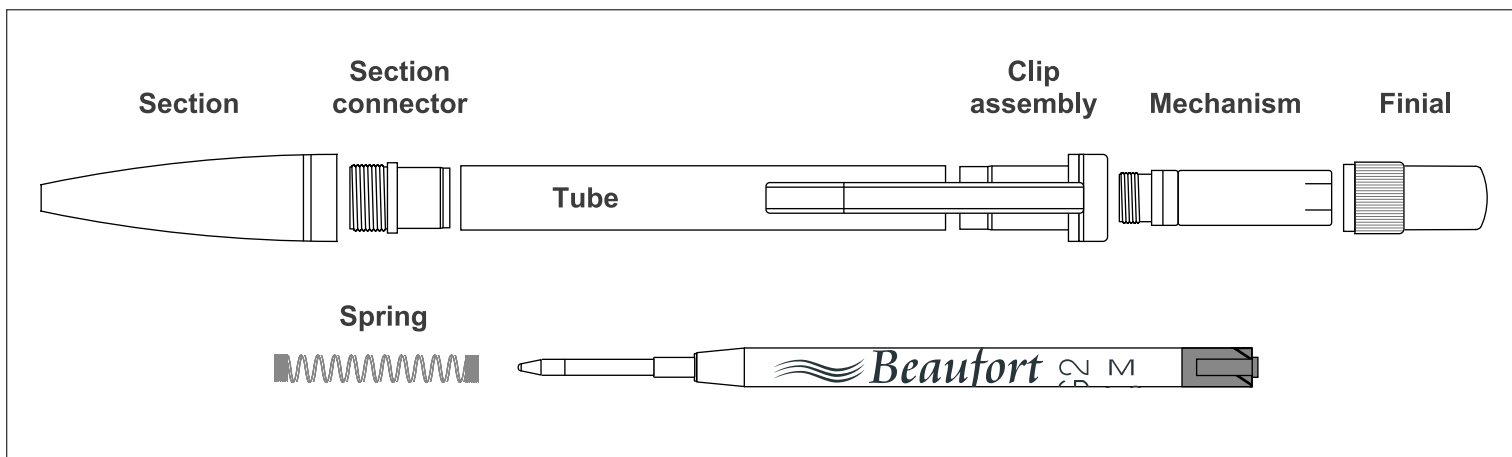


BEAUFORT SOLANO Ballpoint Kit – Notes



BLANK PREPARATION

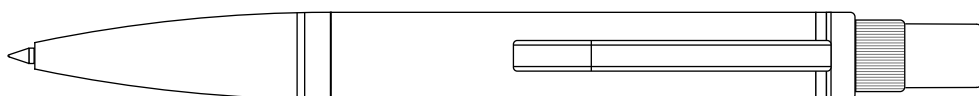
- Tube length = 64.1mm. Recommended drill size = 11/32

MOUNTING ON THE LATHE

- The Section and Clip Assembly have the same diameter. Therefore both bushes are identical and can be used in either position.

ASSEMBLY

- Press the Clip Assembly into the tube. The clip itself does not extend beyond the top of the assembly, therefore it is not necessary to use a block or any other form of jig in order to protect it from being damaged by the press.
- Press the Section Connector into the tube.
- Screw the Mechanism firmly into the Clip Assembly.
- Place the spring on the refill and insert the refill.
- Screw the Section onto the Section Connector
- After testing for correct operation, the Finial can be pushed onto the mechanism so that it meets the Clip Assembly. If you have strong thumbs, this can normally be done by hand and does not require a press.
- In use, the refill is accessed either by unscrewing the Section or by twisting the finial anti-clockwise to unscrew the mechanism.



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